# Cosmospheres®

Dazzling Beads for Personal Care



THINKING OF TOMORROW

# The visual effect for your functional ingredients

Cosmospheres<sup>®</sup> are the experiential element that your product is missing. They add a visual signal that makes your formulation stand out but disintegrate without a trace during use.

Cosmospheres<sup>®</sup> are sourced from natural and biodegradable ingredients. They are available in a variety of colors and may feature additional ingredients that support your product positioning.

## **Benefits**

- · Composed of natural ingredients
- Vegan
- Free from microplastics, preservatives and solvents
- · COSMOS approved
- · NMPA registered
- Fully customizable (composition, color, and size)
- Free of any residues after application

## A wide range of applications













Hair Care

Face Care

Body Care

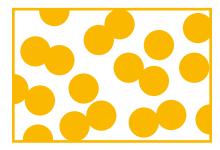
Hygiene

Oral Care

Color Cosmetics

# Fulfilling your needs in every phase

1 Manufacture with ease



- $\cdot$  Delivered as dry solid beads
- $\cdot$  Ready to use
- $\cdot$  Compatible with most ingredients
- $\cdot$  Remain solid during manufacturing

2 Create visually attractive products



- $\cdot$  Swell and soften over time
- $\cdot$  Visual signal enhances your product

**3** Captivate users with new sensations



- Cosmospheres<sup>®</sup> disintegrate during use, adding an experiential element to your product usage experience
- They do not leave any residue or interfere with actives or colors



## **Standard Vegan Cosmospheres®**

## Vegan Cosmospheres®

## Mannitol (and) Microcrystalline Cellulose

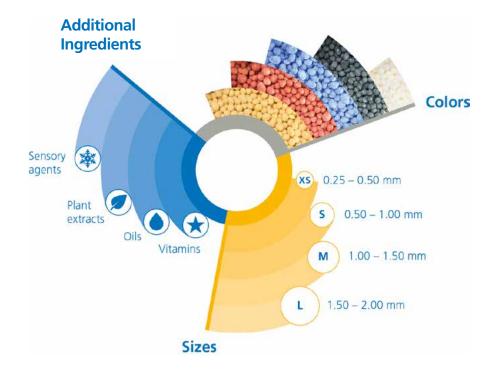
*#Sustainable #Experiential* 

Product	Color		Size	Add-on
Cosmospheres <sup>®</sup> Activated Carbon 3-S-El	Carbon black		Small	Activated Charcoal
Cosmospheres <sup>®</sup> Aloe Green-S-El	Chrome green		Small	Aloe Vera Powder
Cosmospheres <sup>®</sup> BN10-S-EI	Violet blue		Small	ECOOERT MAN ANTARIA COSMOS APPROVED
Cosmospheres <sup>®</sup> BRC-M-EI	Brown	<b>A</b>	Medium	Caffeine
Cosmospheres <sup>®</sup> GT10-S-EI	Chrome green		Small	Tocopheryl Acetate
Cosmospheres <sup>®</sup> GYAM-M-EI	Olive green	H	Medium	Aloe Vera Powder
Cosmospheres <sup>®</sup> Vit. E-Sun White-M-El	White		Medium	Helianthus Annuus Seed Oil Tocopheryl Acetate
Cosmospheres <sup>®</sup> Vit. E-Yellow-S-El	Dark yellow		Small	Tocopheryl Acetate
Cosmospheres <sup>®</sup> WL1-M-EI	White		Medium	Menthol

These featured Cosmospheres<sup>®</sup> are available at a low 5 kg MOQ and are the perfect starting point for most customers. Don't see an option that will suit your specific needs? Ask your Omya Sales Representative about additional Cosmospheres<sup>®</sup> starting at 40 kg MOQ, or inquire if custom Cosmospheres<sup>®</sup> are right for you.

# **Customized Cosmospheres®**

The size, color, and composition can be customized to meet your specific needs!



## An extensive range of ingredients can be used:

- · Liquid or powdered ingredients
- $\cdot$  Color dyes, inorganic, or effect pigments
- Sensory agents (for cooling or warming effects, etc.)



- Vitamins
- Essential and moisturizing oils
- Oil soluble actives and extracts
- · Botanical extracts

# **Body Care Formulation**

## Body Slimming Cream **sн-02-03-03**

Ing	redients	INCI Nomenclature	Suppliers	% w/w
A	DI-Water Structure <sup>®</sup> Solanace™	Water (Aqua) Potato Starch Modified	 Nouryon	qs 2.00
В	Evicare <sup>®</sup> emulgiza light Labrafac <sup>®</sup> CC MB Silgreen <sup>®</sup> G	Glyceryl Stearate Citrate, Cetearyl Alcohol, Glyceryl Laurate Caprylic/Capric Triglyceride Polyglyceryl-4 Oleate, Glyceryl Oleate, Hydrogenated Rapeseed Alcohol	Evident Ingredients Gattefossé Greengredients <sup>®</sup> , a division of SOCRI S.p.A.	3.50 15.00 5.00
С	Evicare <sup>®</sup> aquatex 14 Propanediol	Xanthan Gum Propanediol	Evident Ingredients	<mark>0.25</mark> 4.00
D	Evicide <sup>®</sup> G-5 eco Evicide <sup>®</sup> hyacinth	Pentylene Glycol Phenylpropanol	Evident Ingredients Evident Ingredients	3.00 0.20
E	Cosmospheres <sup>®</sup> BRC-M-EI	Mannitol, Microcrystalline Cellulose, Caffeine, Iron Oxides (CI 77491, CI 77492, CI 77499)	Omya, Inc.	1.00
		,	Total	100.00

Procedure						
1	Add Structure <sup>®</sup> Solanace <sup>™</sup> to water at room temperature and begin heating to 75°C. Mix well until Structure <sup>®</sup> Solanace <sup>™</sup> is dispersed.					
2	Combine Phase B and heat to 75°C.					
3	Add Phase B to Phase A and emulsify at 75°C. Homogenize for 5-10 min.					
4	Combine Phase C. Add Phase C to Phase AB and mix well for 10 min.					
5	Cool under mixing. At 40°C or below, add Phase D and mix well.					
6	Adjust pH to 5.0-5.5, if necessary.					
7	Add Phase E and mix until beads are dispersed.					
Stability Tested						
3 months		5°C, room temperature, 45°C				
Freeze/Thaw		3 cycles				
Physical Data						
Appearance		White – Off White Emulsion with Brown Beads				
рН		5.0 – 5.5				
Viscosity		cPs Brookfield DV-II (RT; 24 hours; RV T-A (91) @10 rpm)				

# **Cosmospheres® Technical Data**

#### Composition

- · Mannitol and Microcrystalline Cellulose
- Additional ingredients vary by product

#### Preservation

Preservative free

#### Features

- · No residues left during application on skin or hair
- Not sensitive to light, stable over a wide range of pH and temperatures
- Remain solid during manufacturing
- Add experiential element to product
- No residue after application

#### Dosage

- Up to 10%
- Typical usage level 1-2%

### Storage

Store between 5 and 25°C

## **Formulation tips**

- Minimum 30% water is required for Cosmospheres® to function properly in finished product
- Incorporate at the end of the manufacturing process, at moderate temperatures and with slow agitation
- Package finished product within 24 hours

#### Applications

 Suitable for Skin Care, Color Cosmetics, Hygiene, Oral Care such as gels, shampoos, hair conditioners, liquid soaps, toothpastes, cleansers, creams, and lotions

# **About Omya**

Omya is a global manufacturer of minerals and a worldwide distributor of specialty ingredients. Founded in 1884, the company now counts 9,000 employees in 160 locations in over 50 countries. Omya is known for its high quality multifunctional minerals. Cosmospheres<sup>®</sup> is an Omya brand, manufactured in Switzerland according to the highest production quality standards. CUSTOMER CAREINNOVATIONSUSTAINABILITY

**Cosmospheres®** is a registered trademark of Omya AG in the European Union and Switzerland.



Omya Inc. 5150 E. Pacific Coast Hwy, Suite 600, Long Beach CA 90804 PersonalCareUS@omya.com, cosmospheres.omya.com

Omya has taken every possible care to ensure that the information herein is correct in all aspects. However, Omya cannot be held responsible for any errors or omissions which may be found herein, nor will it accept responsibility for any use which may be of the information, the same having been given in good faith, but without legal responsibility. This information does not give rise to any warranties of any kind, expressed or implied, including fitness for purpose and non-infringement of intellectual property. The technical information presented comprises typical data and should not be taken as representing a specification. Omya reserves the right to change any of the data without notice.